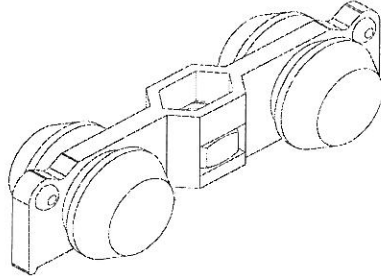


Test Certificate

No. 201006E-005

Product: Top Roller Air, Item-No. 10.05.010



The test item has carefully been controlled by qualified technical staff in the raumplus test center. The 'top rollers air' have to tolerate a maximum load of (+1 % - 0 %) during 48 hours. The following processing parameters have been achieved without any impairment of function:

Processing

Parameter: Procedure Distance: 1200mm
Acceleration: 0,5m/s²
Speed: 0,5m/s
Holding Time: 5 seconds
Temperature: approx. 20,0 °C

Date	Test Type:	Number of Cycles*	Weight	Inspected by:
24/11/2009	Durability test	7.770	85 kg	A. Riechmann
28/05/2010	Quality control	10.000	40 kg	M. Paske

* One cycle consists of one forward and one backward motion. Between these two motions a holding time of 10 seconds has to be observed.

A handwritten signature in blue ink, appearing to be 'D. Lesemann', written over a horizontal line.

Approved by:
D. Lesemann
Technics and Product Development Manager



raumplus